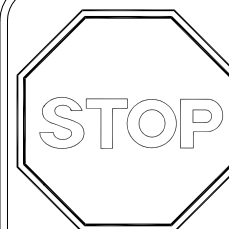


THIS INSTRUCTION BOOKLET CONTAINS  
**IMPORTANT** SAFETY INFORMATION. PLEASE  
READ AND KEEP FOR FUTURE REFERENCE.



DO NOT RETURN PRODUCT TO THE STORE  
Individual stores do not stock parts.

Lot Number: \_\_\_\_\_

Date Of Purchase: \_\_\_\_/\_\_\_\_/\_\_\_\_

If a part is missing or damaged, call our toll-free customer service line.  
We will gladly ship your replacement parts FREE of charge.

Need Parts or Assistance?

**1-800-489-3351**

or access our website

**[www.altrafurniture.com](http://www.altrafurniture.com)**

For prompt, reliable service please have your assembly manual ready.

Recommended # of people needed for assembly:2  
(However it is always better to have an extra hand.)

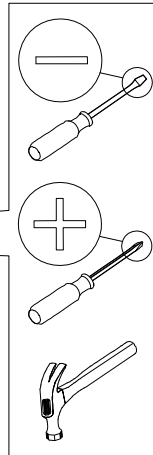
Spanish translations are located in the center of this manual.

Thank you for purchasing from ALTRA FURNITURE.

Visit [www.altrafurniture.com](http://www.altrafurniture.com) to view the limited warranty valid in the U.S. and Canada.

## BEFORE STARTING

- Read each step carefully before starting. It is very important that each step of instruction is performed in the correct order. If these steps are not followed in sequence, assembly difficulties will occur.
- Make sure all parts are included. Most board parts are labeled or stamped on the raw edge.
- Work in spacious area, preferably on a carpet, near the place the unit will be used.
- Have the following tools close at hand.
- Do not use power tools to assemble your furniture. Power tools may strip or damage the parts.



## HELPFUL HINTS

- Visitar nuestro website para mirar los videos cortos del montaje.
- Call our toll free number if you need assistance.
- Compression dowels are tapped in with a hammer.
- Back panels provide stability and support. Use all the nails provided. Units without the back panel installed may collapse.
- When tapping nails into a board, be sure there are equal margins on all side to square the unit.
- Move your new furniture carefully, with two people lift and carry the unit to its new location.
- Never push, drag or scoot your furniture (especially on carpet).
- Your ALTRAFURNITURE can be disassembled and reassembled to move.
- Additional parts are available for a nominal fee.

For help with assembly, identifying parts, product information or to order parts, please contact us:



**Call us at: 1-800-489-3351**

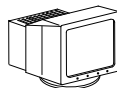
Monday-Friday  
7:00 am - 8:00 pm  
Saturday  
9:00 am - 5:00 pm  
(Central Time)



**FAX:**

**1-636-745-1005**

available 24 hours a day,  
7 days a week



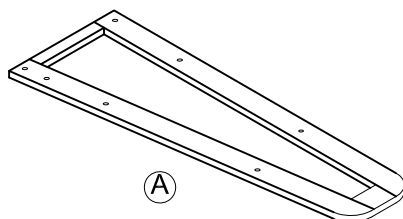
**Visit our website:**

**[www.altrafurniture.com](http://www.altrafurniture.com)**

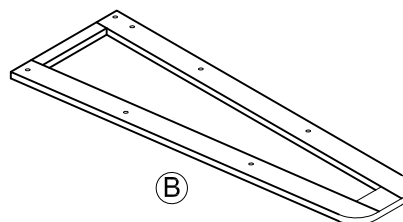


**Write to:**

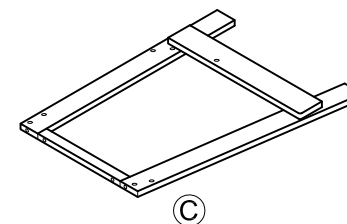
**ALTRA FURNITURE**  
410 East 1st Street South  
Wright City, MO 63390 USA  
Attn: Service Dept.



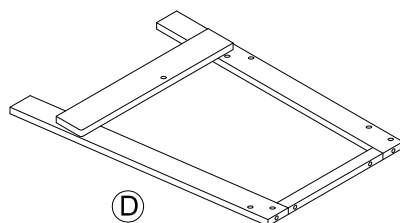
LEFT UPPER SIDE FRAME  
T9355096010



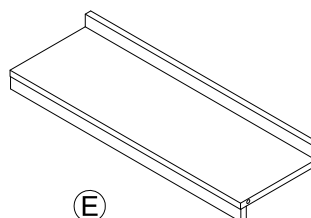
RIGHT UPPER SIDE FRAME  
T9355096020



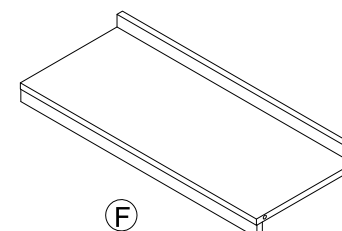
LEFT LOWER SIDE FRAME  
T9355096030



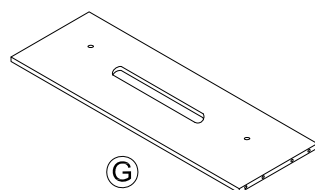
RIGHT LOWER SIDE FRAME  
T9355096040



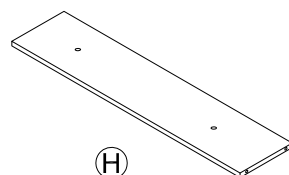
FIXED SHELF  
T9355096050



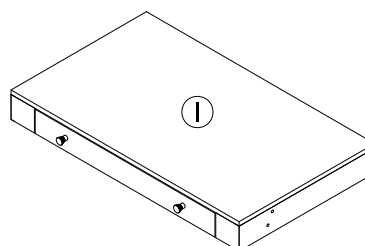
FIXED SHELF  
T9355096060



BACK PANEL  
T9355096070

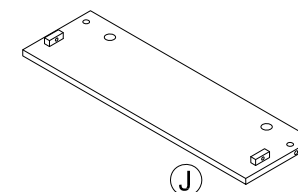


LOWER BACK RAIL  
T9355096080

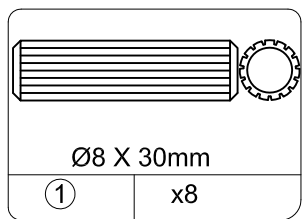


TOP  
T9355096090

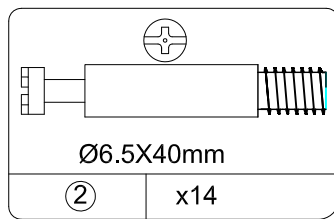
Preassembled Parts	
TOP FRAME	T9335096091
DRAWER	T9335096092
DRAWER FORNT	T9335096093
SLIDE	TEL2014
SCREW Ø3.5x14 (on hinge)	TEL4407
KNOB	TEL1008
BOLT Ø4x25	TEL4017
HINGE	TEL3005
SCREW Ø3.5x14 (on slide)	TEL4406
LEFT CATCH	TEL9015
RIGHT CATCH	TEL9016
CATCH (on drawer front)	TEL9018
SCREW Ø3x12	TEL4409



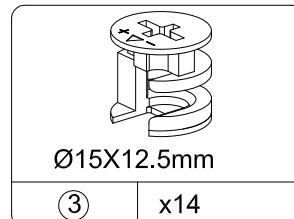
FIXED SHELF  
T9355096100



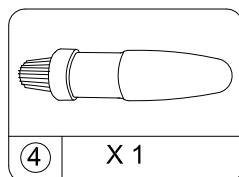
WOOD DOWEL  
TEL8001



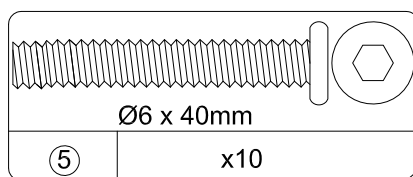
CAM BOLT  
TEL5103



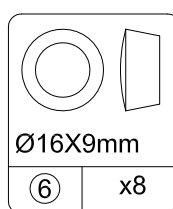
CAM LOCK  
TEL5002



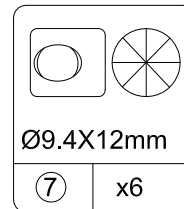
GLUE  
TEL9002



BOLT  
TEL4022



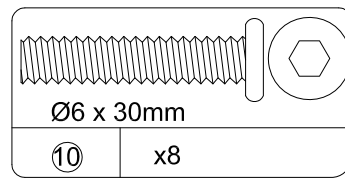
CAP  
TEL9017



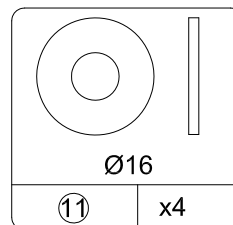
NUT  
TEL4802



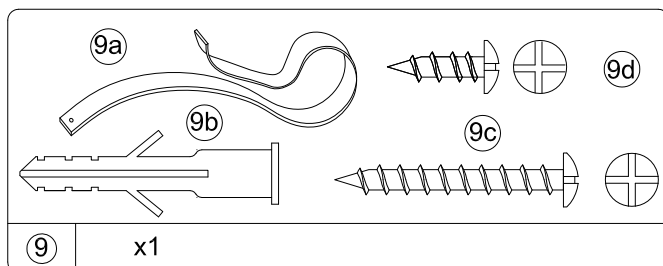
HEX KEY  
TEL7001



BOLT  
TEL4023

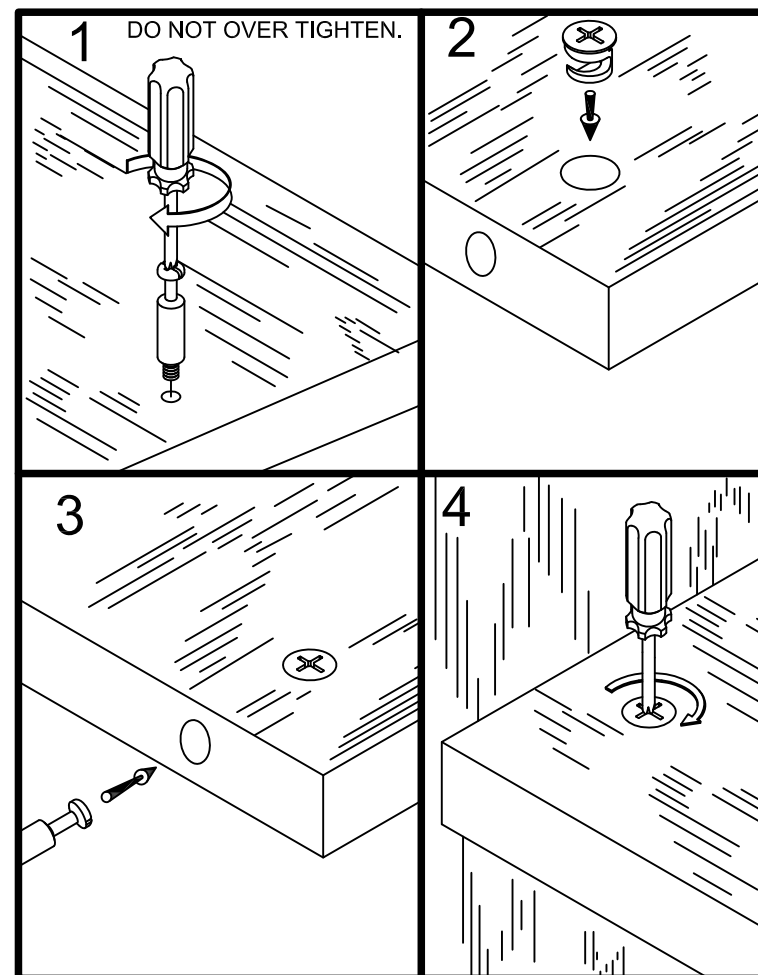


WASHER  
TEL4603



SAFETY STRAP KIT  
TEL4028

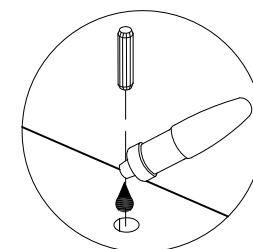
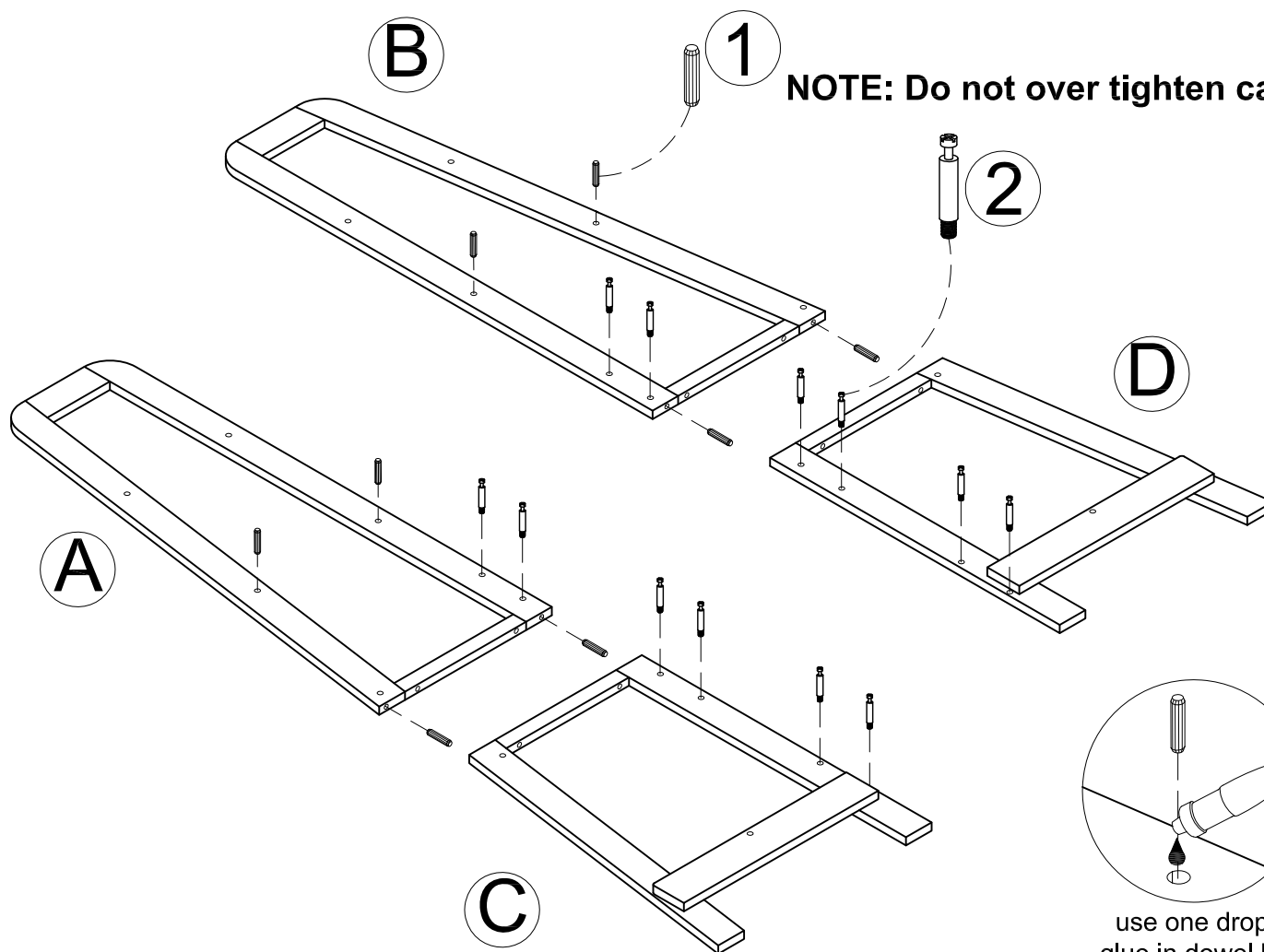
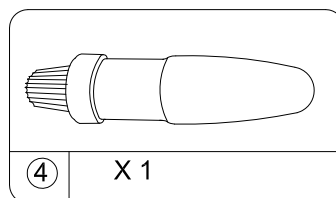
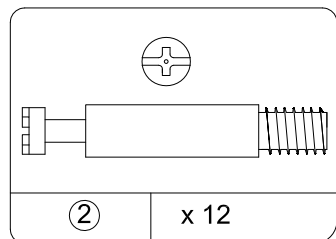
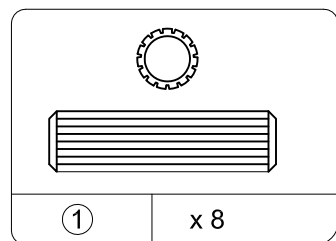
This illustration shows how the CAM fastening system works.



To view a video on how the CAM fastening system works, download a free QR-reader on your smartphone, then scan the code.

# 1

- Insert wood dowels (1) into the holes of upper side frames (A&B) as below shown.
- Screw cam bolts (2) into the holes of side frames (A&B&C&D) as below shown.



use one drop of glue in dowel hole.

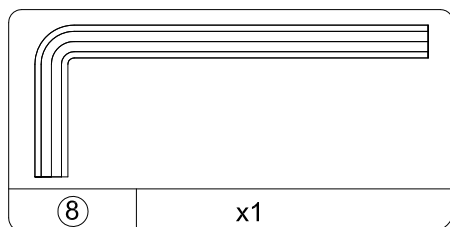
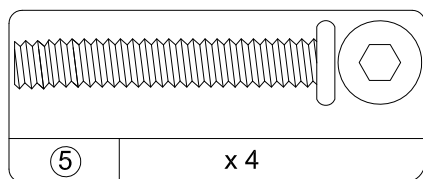
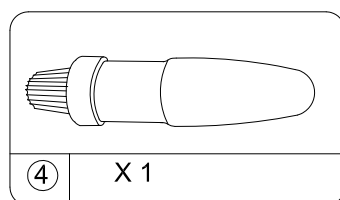
# 2

- Attach left upper side frame (A) to left lower side frame (C) with two bolts (5) as below shown.
- Attach right upper side frame (B) to right lower side frame (D) with two bolts (5) as below shown.



### CAUTION

Bolts and glued dowels are integral part of this construction. Make sure that bolts are fully tightened and both sections of the side frame are securely attached. Failure to do so could cause instability, product collapse and/or serious injury.



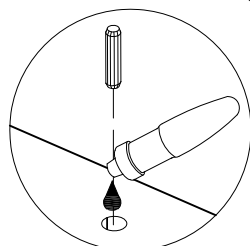
A

B

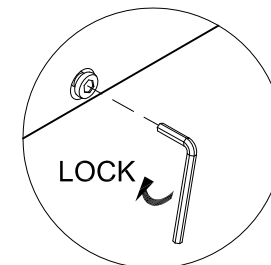
C

D

5

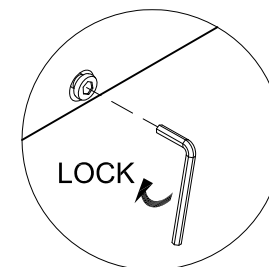
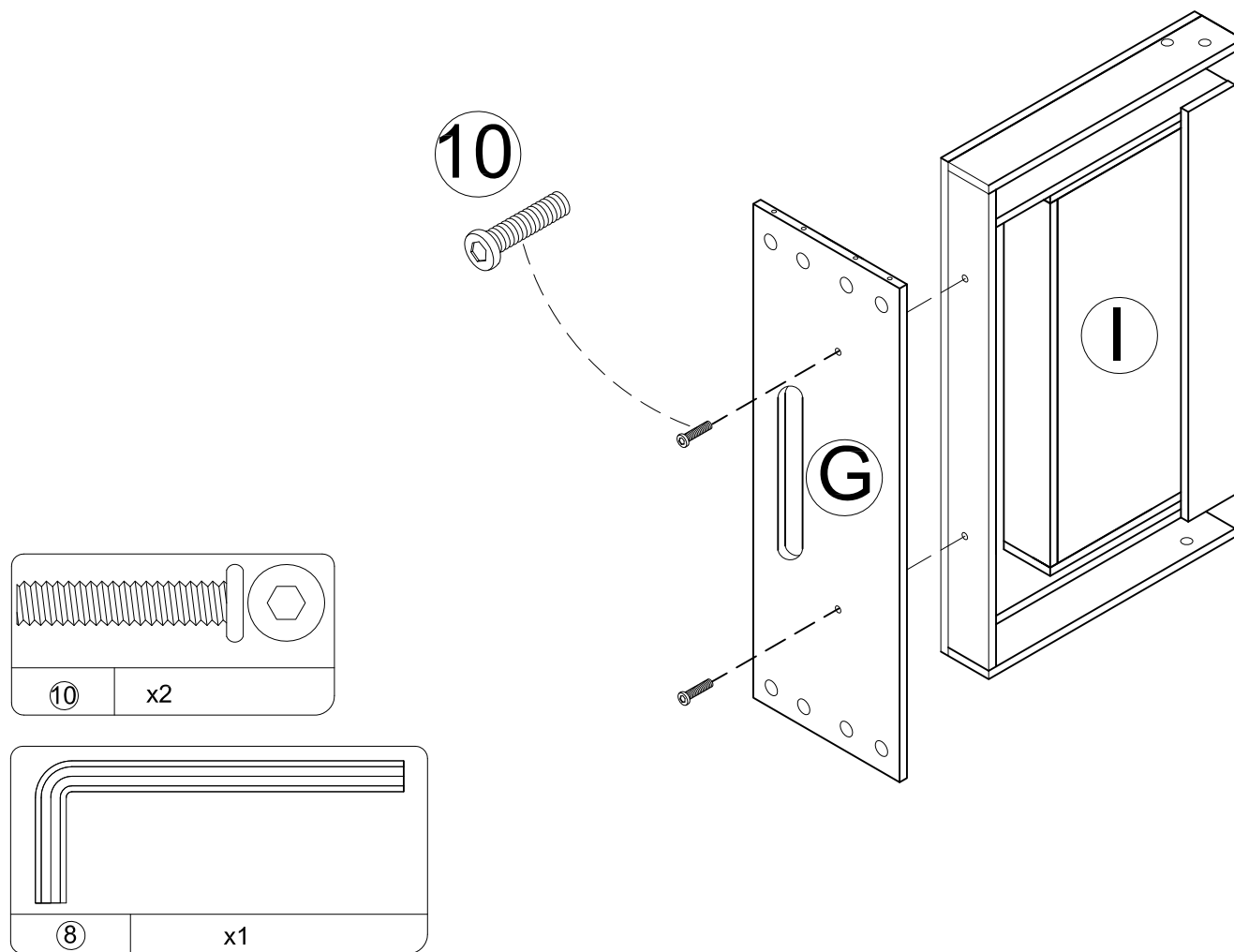


use one drop of glue in dowel hole.



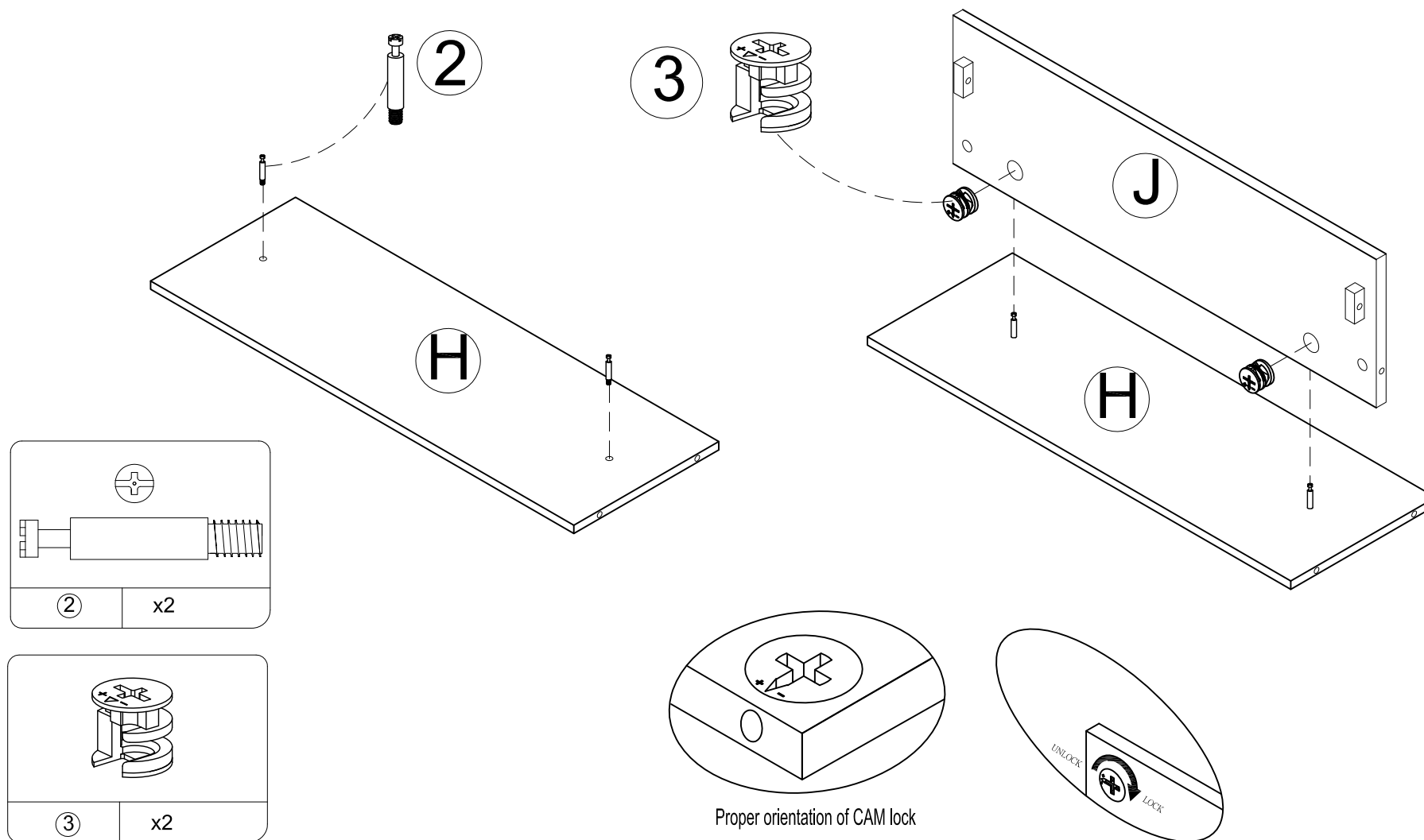
# 3

- Attach back panel (G) to top (I) with two bolts (10) as shown.



# 4

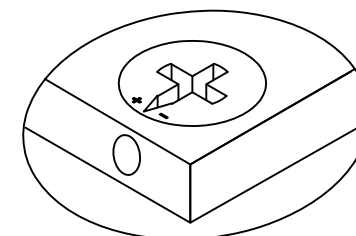
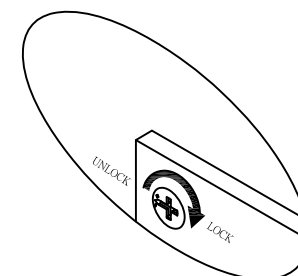
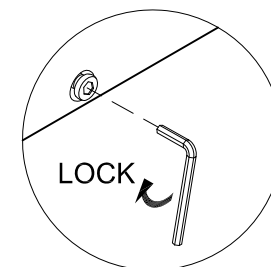
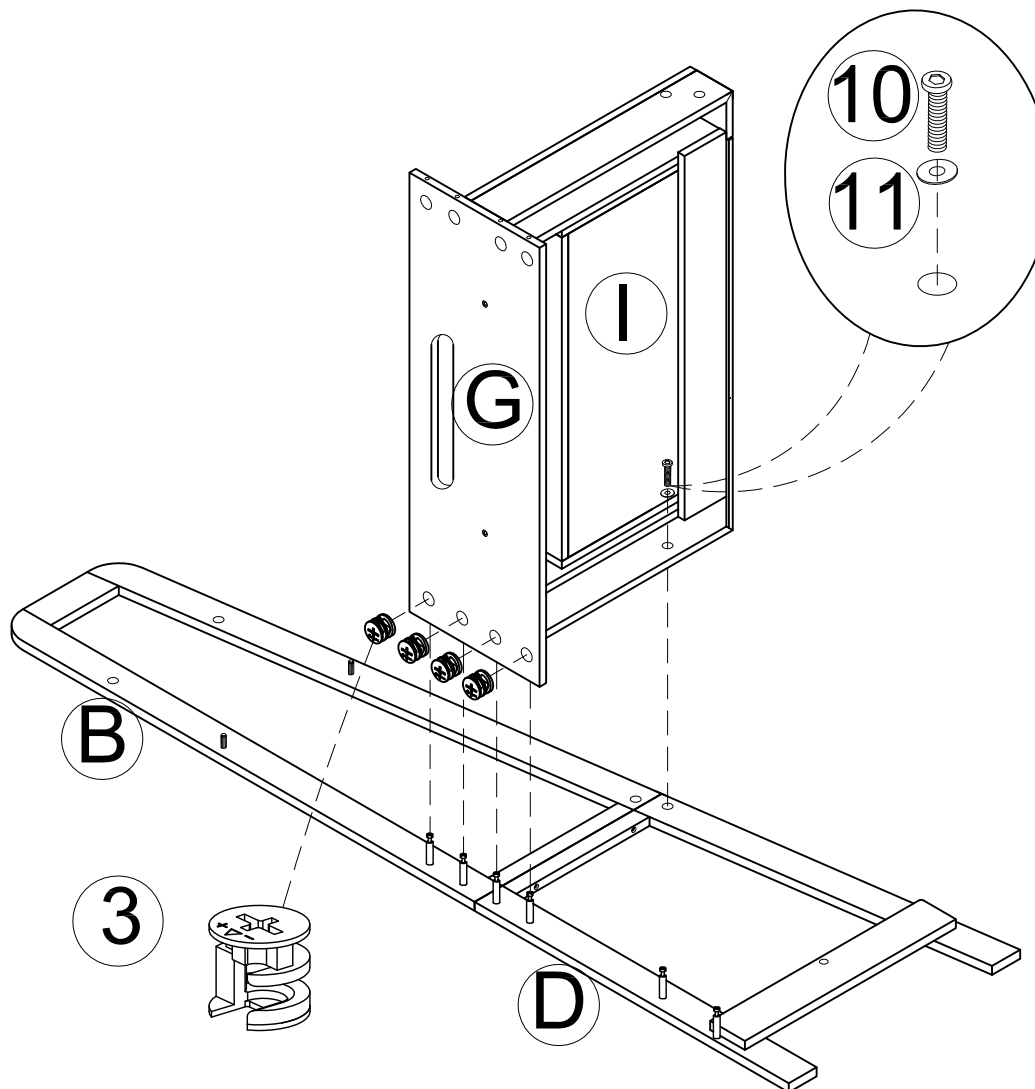
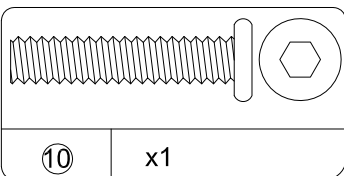
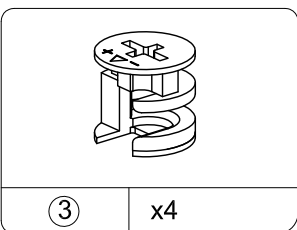
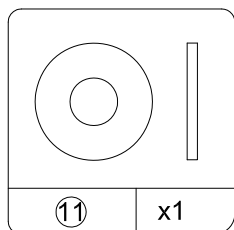
- Screw two cam bolts (2) into the holes of lower back rail (H) as below shown.
- Attach fixed shelf (J) to lower back rail (H) with two cam locks (3) as below shown.





# 5

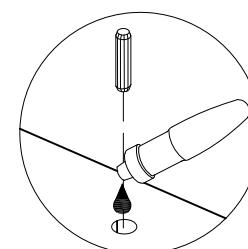
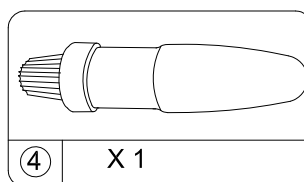
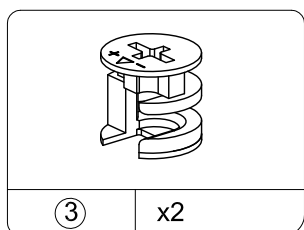
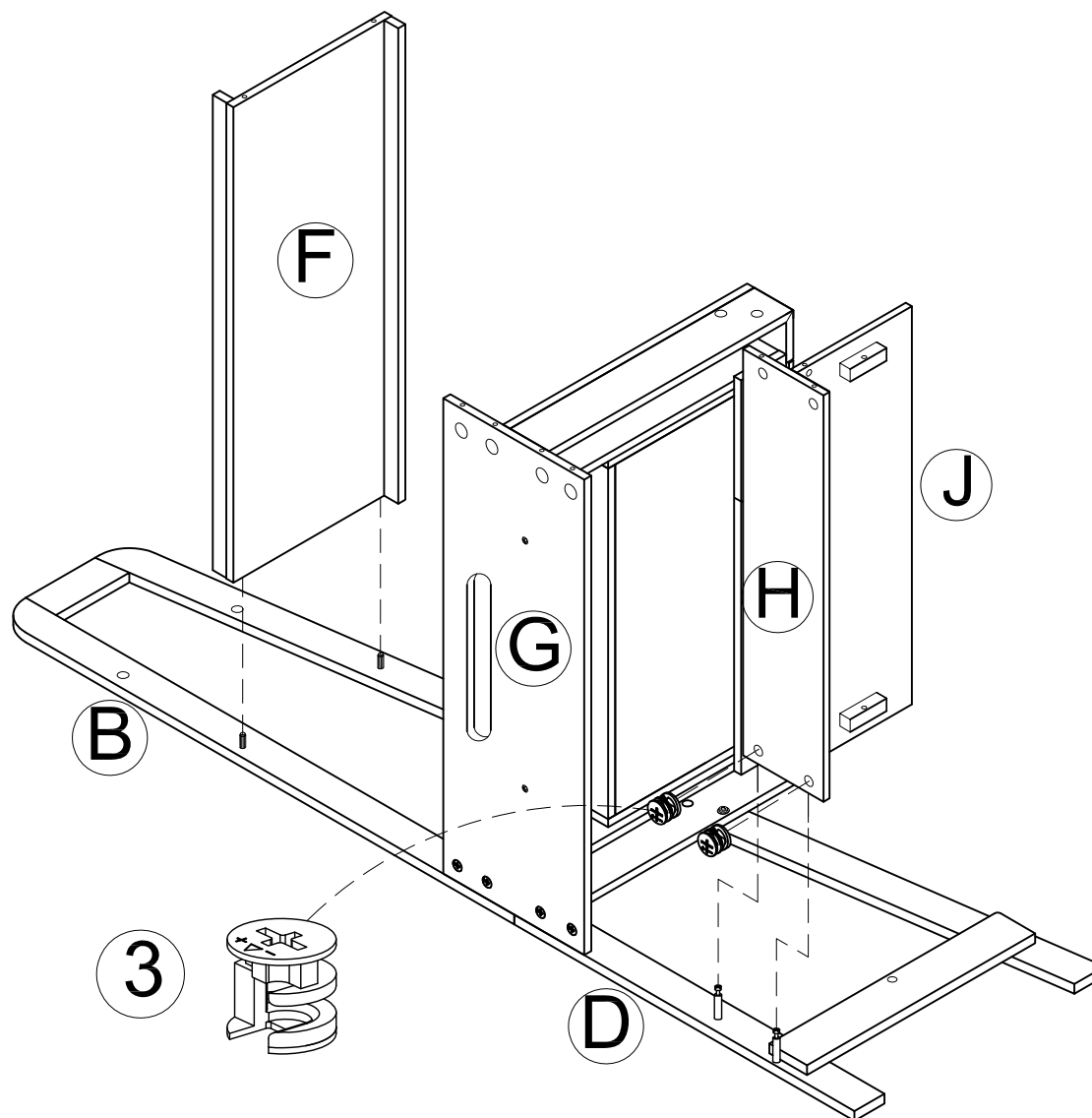
- Attach back panel (G) and top (I) to assembled side frame (B&D) with four cam locks (3), one washer (11) and one bolts (10) as below shown.



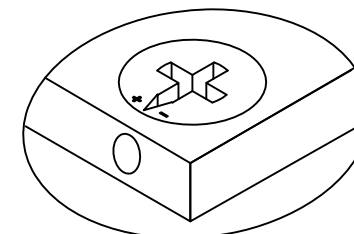
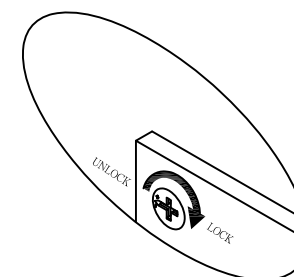
Proper orientation of CAM lock

# 6

- Attach fixed shelf (F), fixed shelf (J) and lower back rail (H) to assembled side frame (B&D) with two cam locks (3) as below shown.



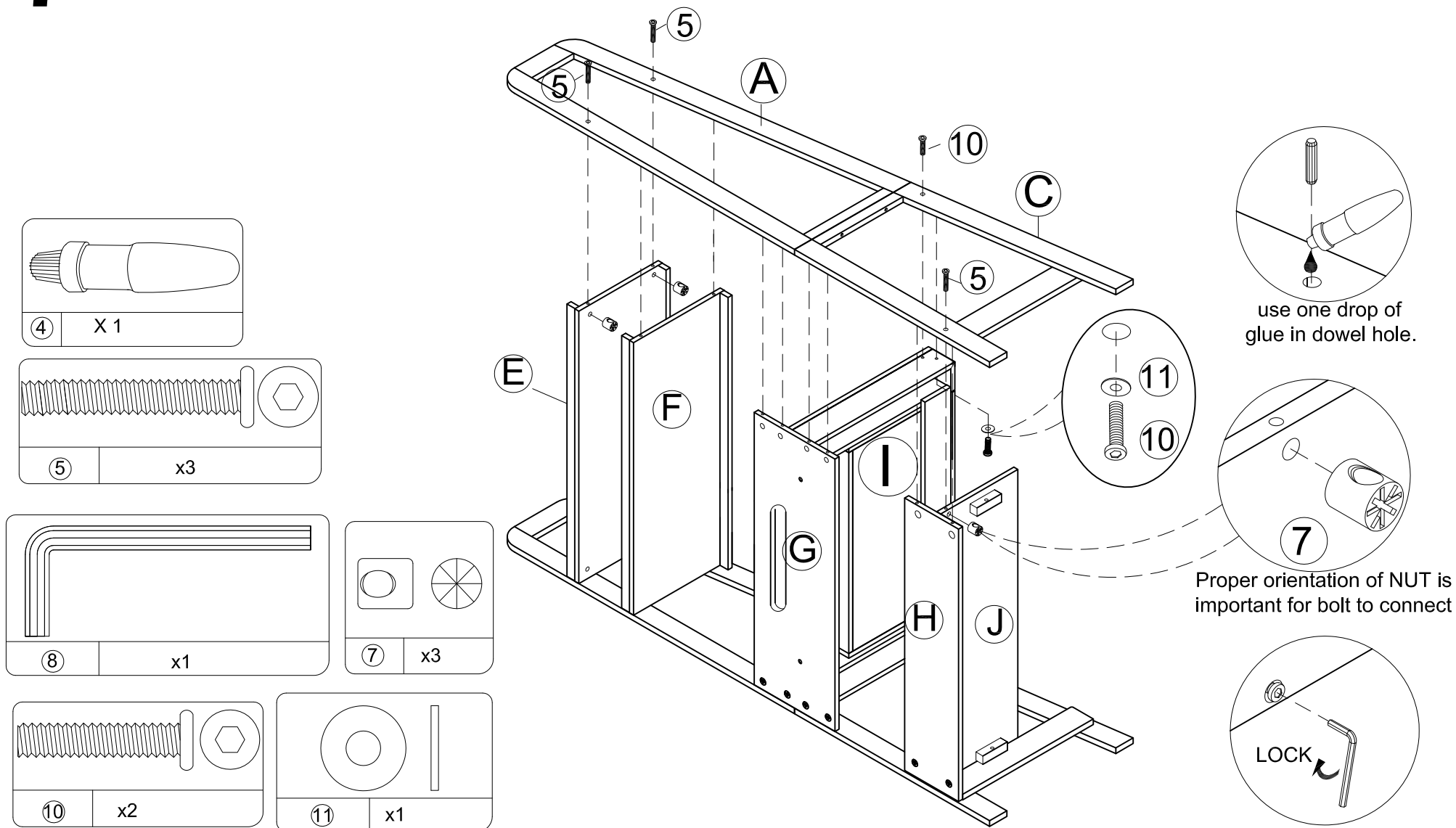
use one drop of  
glue in dowel hole.



Proper orientation of CAM lock

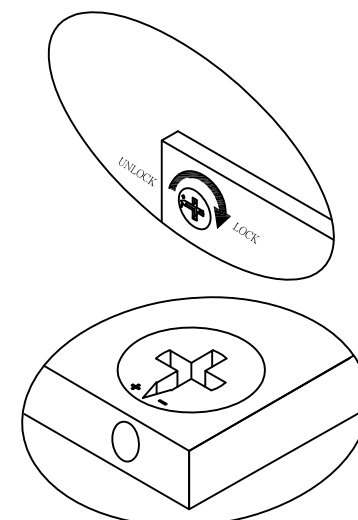
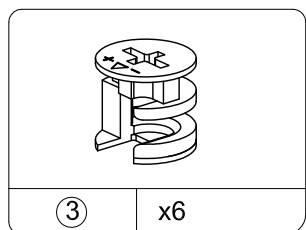
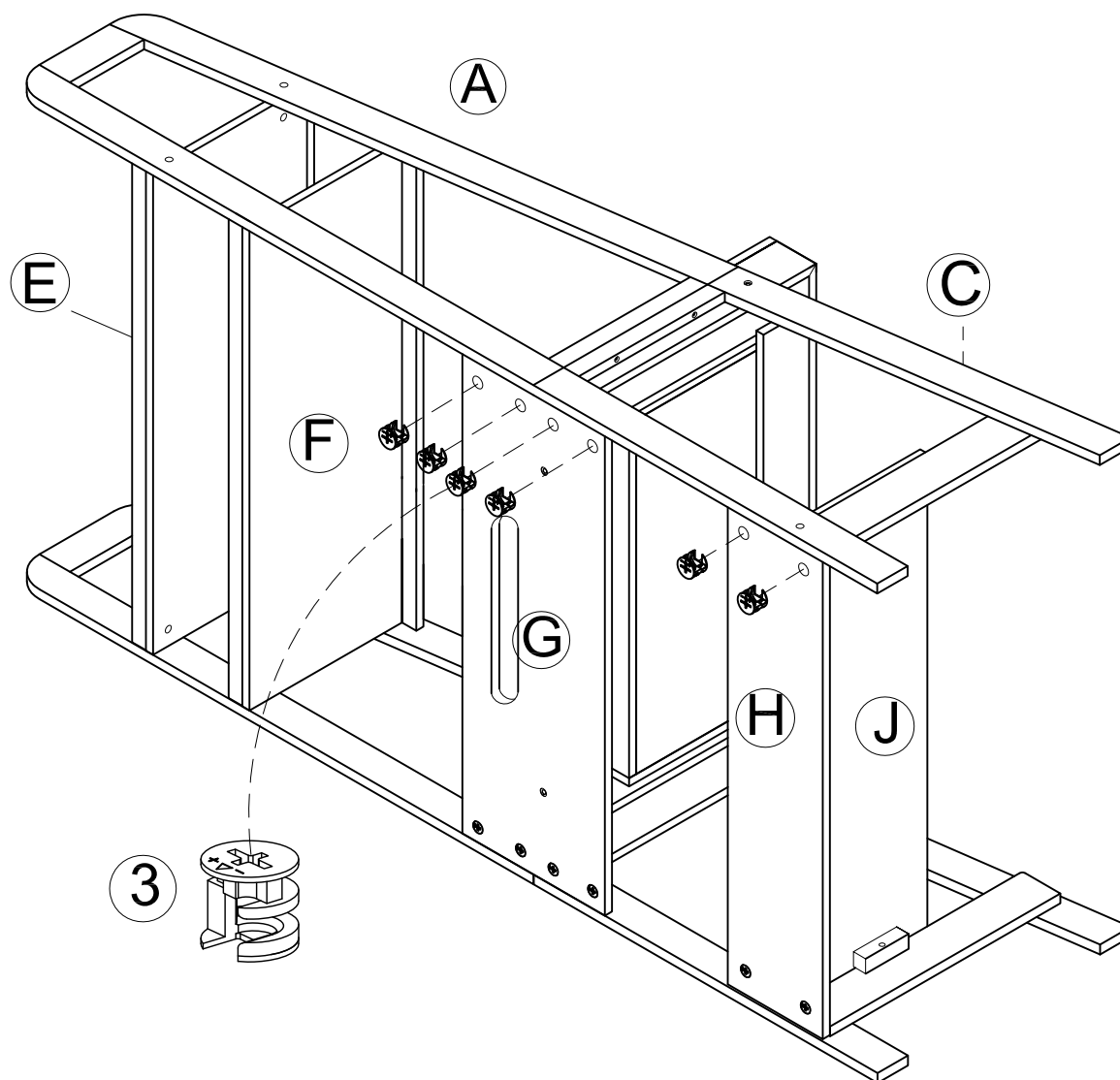
7

- Insert three nuts (7) and fully tighten three bolts (5) to attach left side frame assembly (A&C) to assembled unit and attach left side frame assembly (A&C) to top frame (I) with two bolts (10) and one washer (11) to as below shown.



8

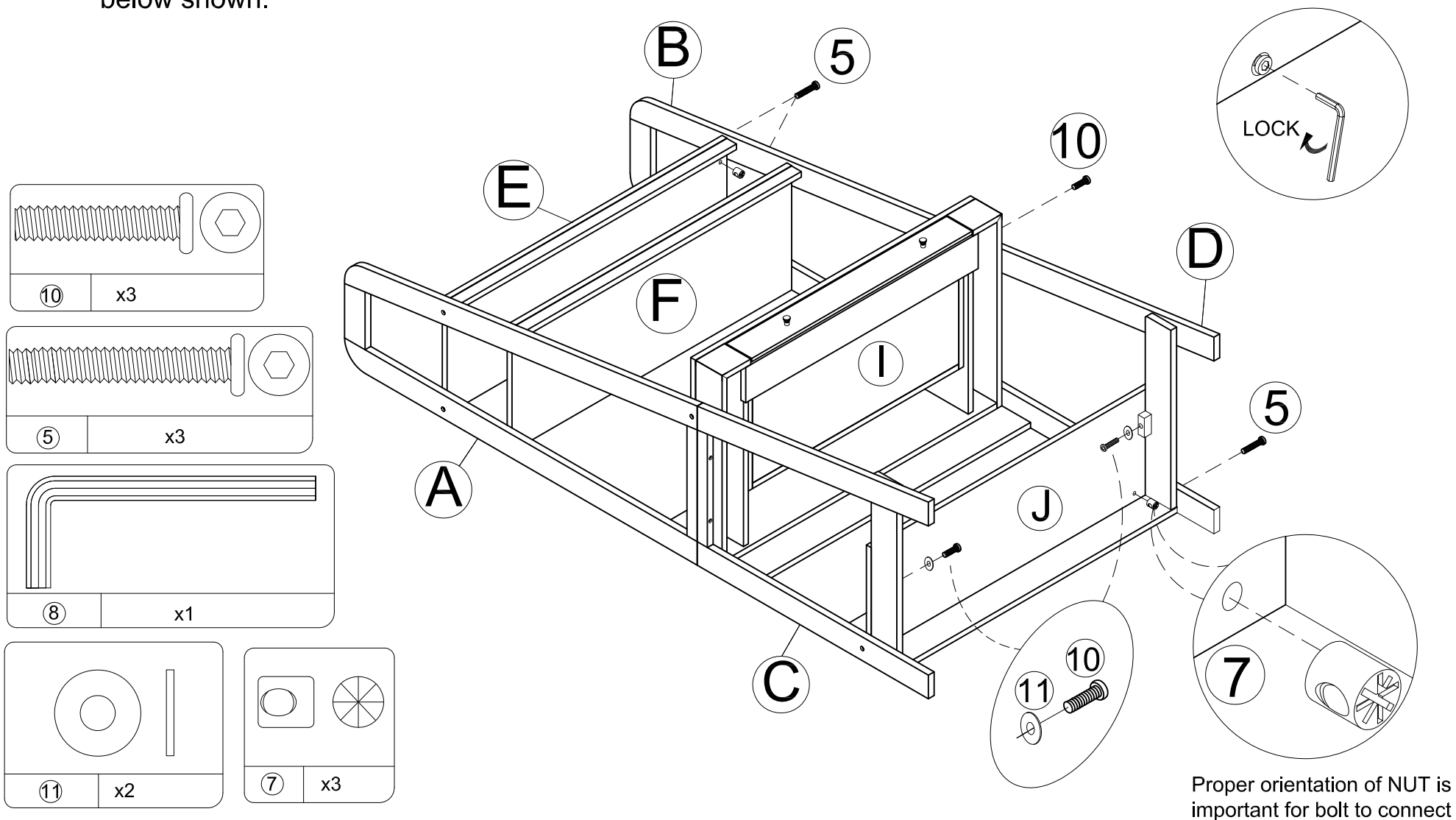
- Attach back panel (G) and back rail (H) to left side frame assembly (A&C) with six cam locks (3) as below shown.



Proper orientation of CAM lock

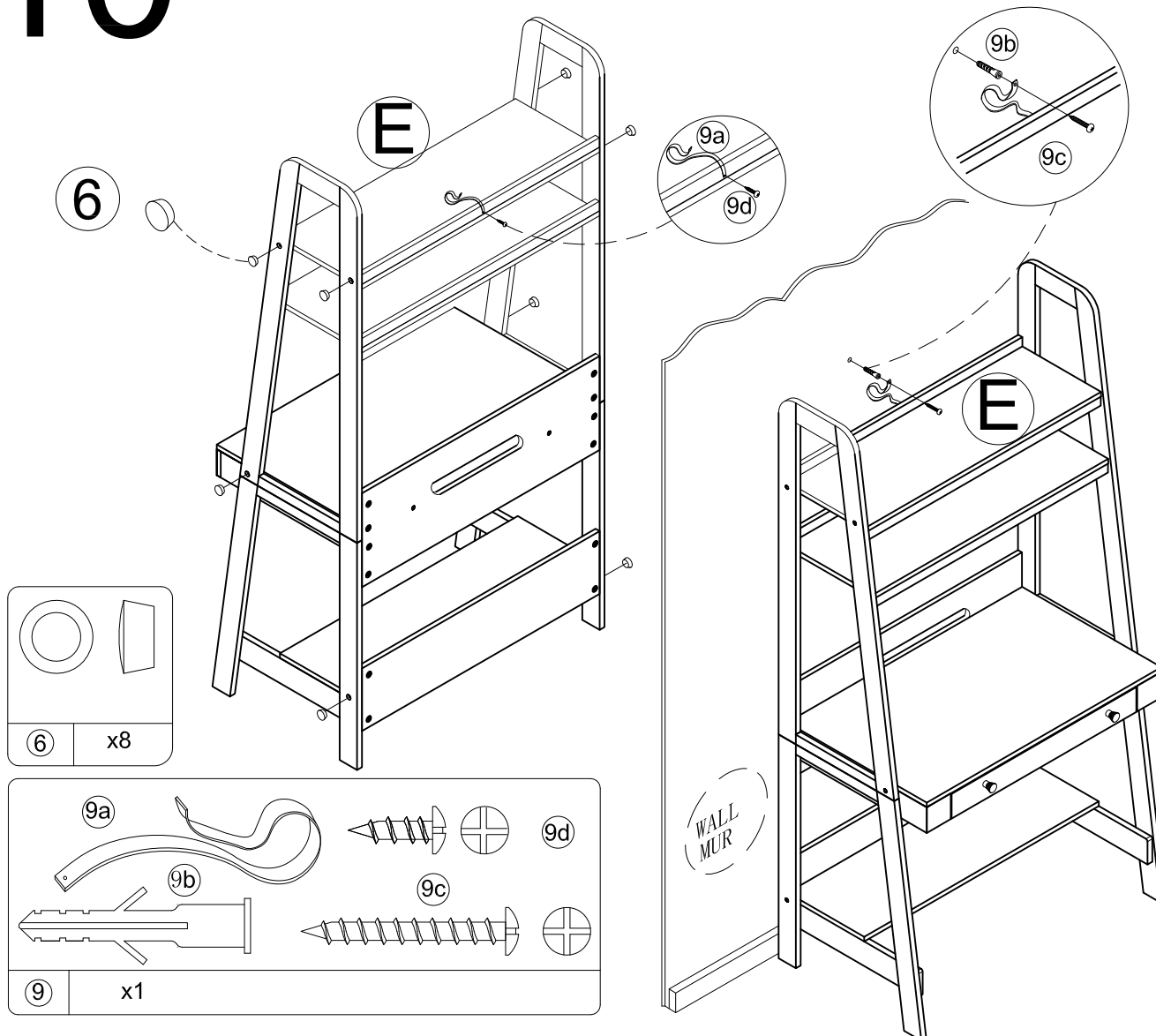
# 9

- Insert three nuts (7) and fully tighten three bolts (5) to attach right side frame assembly (B&D) to assembled unit as below shown.
- Attach fixed shelf (J) and top frame (I) to side frames with three bolts (10) and one washer (11) as below shown.



# 10

- Insert eight caps (6) into the holes of side frames (A&B&C&D) as shown.
- Attach safety strap kit (9) to furniture and wall as shown.

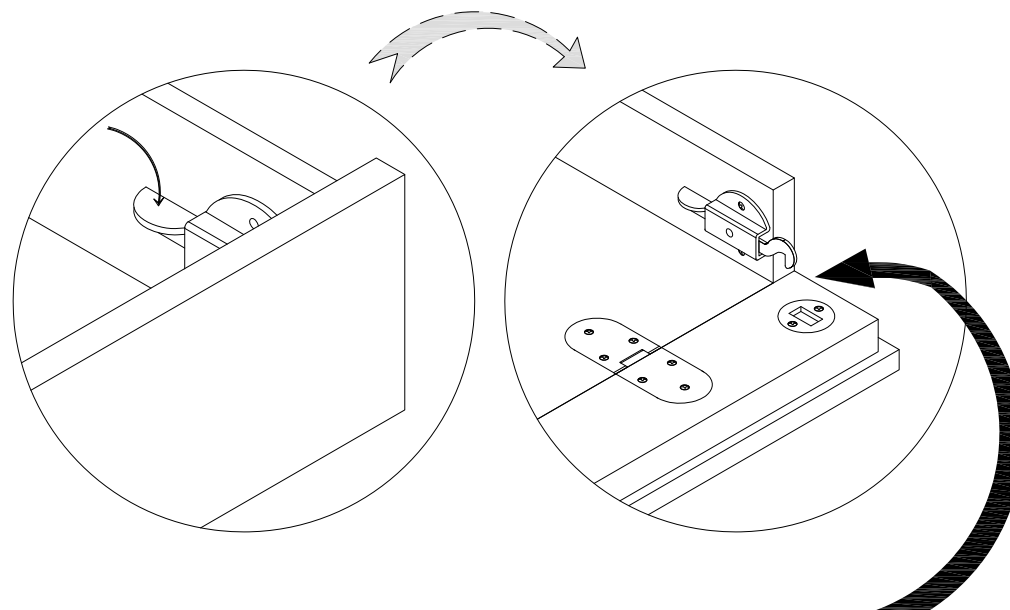
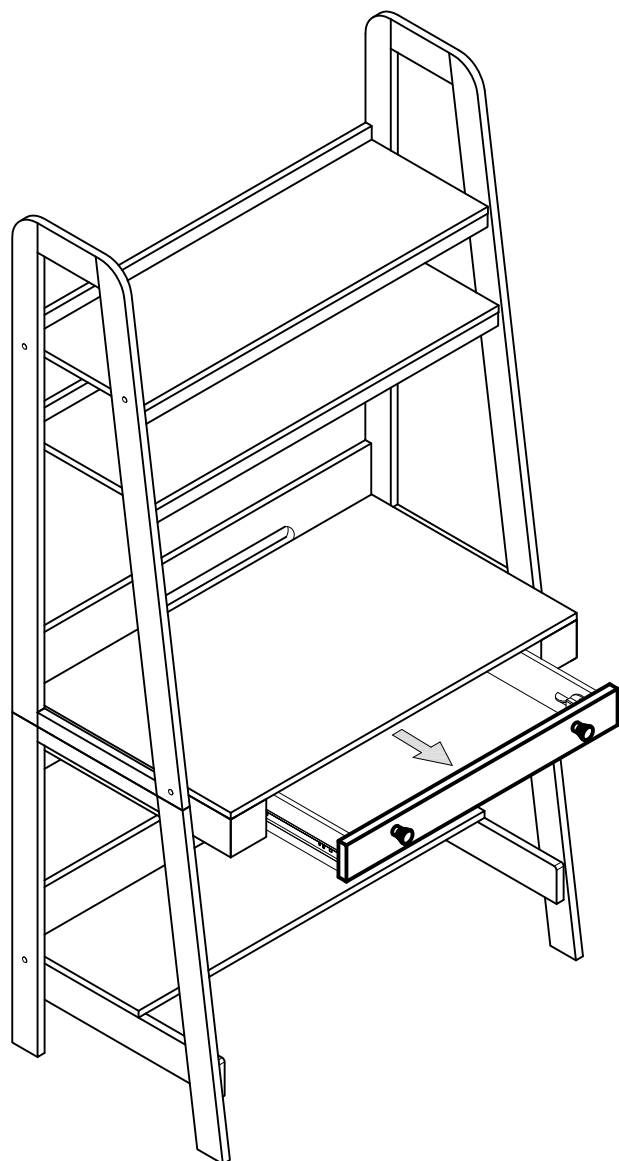


**Note: make sure all  
cams are securely  
locked and all bolts are  
fully tightened.**

Fasten the belt (9a) to the back of fixed shelf  
with screw (9d).

Drill a 3/16" diameter hole (5mm) in the  
wallboard. Tap the wall anchor(9b) into the  
hole until it is flush. Fasten the belt (9a) to  
the wall anchor (9b) with the screw (9c).

# 11



## WARNING

Please pay attention when unfolding the drawer front to prevent your fingers from being pinched

Call our toll free number for any assistance you should need or visit our website:

**1-800-489-3351**

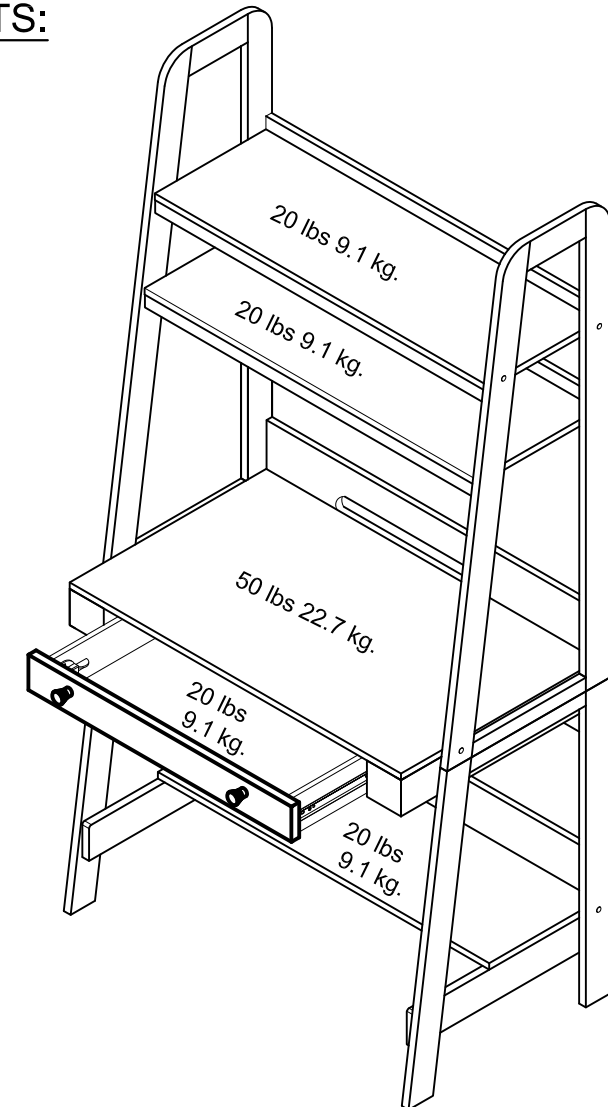
[www.altrafurniture.com](http://www.altrafurniture.com)

WEIGHT LIMITS:

Clean the product with your favorite furniture polish and a soft cloth. Do not use harsh chemicals or abrasive cleaners.

Move your new furniture carefully with two people. Lift and carry the unit. Never push or drag the unit. Do not allow children to climb or play on the unit. Failure to comply could result in severe injury.

This unit has been designed to support the maximum loads shown. Exceeding these load limits could cause unit sagging, instability, product collapse and/or serious injury.



# Enjoy Your Furniture